WellSim Marathon B is designed to control sucker rod pumps (SRP unit). It enables to significantly reduce costs and increase oil production.

WellSim controls and diagnoses SRP unit and well condition, calculates flow rate without need to install additional flow meter, builds and analyzes dynagraphs, accounts electricity consumption, collects statistics, provides remote SRP unit control and data acquisition by SCADA system, prevents malfunctions, displays dynagraphs and other SRP unit operating parameters in a convenient graphical form on touch screen, retains 180-day history parameters, that can be sent to SCADA system.

WellSim is easy to install and maintain. Modular structure of the system allows to find a solution for any customer's needs and operating conditions.

WellSim allows integration with various auxiliary equipment, such as barometers, thermometers, sonars, etc. using provided data for simulation and/or transfer to host computer. Logical and mathematical transformation of acquired data is also available.

Features:

- Flexible control of SRP unit in real-time mode:
  - by pump fillage
  - by pump intake pressure
  - by schedule
  - by timer
  - by remote commands from SCADA
  - by special algorithm on customer’s request
  - in manual mode.
- User-friendly multilingual GUI
- Precisely measured (not simulated) values of load and position
- Integrated touchscreen (option)
- Various options of telecommunication
- SRP unit equipment diagnosis in real time, measuring load on components
- Reduced SRP unit equipment wear
- SRP unit equipment protection:
  - maximum/minimum load setpoints
  - minimum liquid load
  - short circuit and other electrical malfunctions protection
- Emergency situations alert
- Repair crew notification
- Detailed work history and event logs for a long period of time
- Dynamic calculation of leakage
- Wide operating temperature range
<table>
<thead>
<tr>
<th>Specification</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating temperature</td>
<td>-40°C to +85°C</td>
</tr>
<tr>
<td>Humidity</td>
<td>10-90% non-condensing</td>
</tr>
<tr>
<td>Processor</td>
<td>667 MHz</td>
</tr>
<tr>
<td>RAM</td>
<td>1 Gb</td>
</tr>
<tr>
<td>Nonvolatile memory</td>
<td>512 Mb</td>
</tr>
<tr>
<td>Telecommunication options</td>
<td>FM, GSM, WiFi, broadband wireless</td>
</tr>
<tr>
<td>Ports</td>
<td>2xRS232, 2xRS435, 2xEthernet, 2xCAN, 2xUSB,</td>
</tr>
<tr>
<td></td>
<td>16 digital inputs, 16 digital outputs, 8 analog</td>
</tr>
<tr>
<td></td>
<td>inputs, 2 analog outputs</td>
</tr>
<tr>
<td>Protocols</td>
<td>TCP/IP, Modbus RTU, ASCII</td>
</tr>
<tr>
<td>Ethernet</td>
<td>10/100 Mbit/s</td>
</tr>
<tr>
<td>Compatibility</td>
<td>NaftaSCADA, XSPOC and other SCADA</td>
</tr>
<tr>
<td>HMI</td>
<td>Touchscreen (option)</td>
</tr>
<tr>
<td>GUI</td>
<td>Web-based, windows/linux/macos compatible, LabView</td>
</tr>
<tr>
<td></td>
<td>compatible</td>
</tr>
</tbody>
</table>
SRP unit management modes:

- **Automatic control of SRP unit by pump fillage (Sim-Fillage)**
  
  WellSim by using real-time model of the well determines percentage of pump fillage. In Sim-Fillage mode WellSim disables SRP unit for certain time when pump fillage percentage reaches control setpoint. Simultaneously with control by pump fillage, WellSim controls SRP unit by emergency setpoints.

- **Automatic control of SRP unit by pump intake pressure (Sim-PIP)**
  
  WellSim by using real-time model of the well determines value of pump intake pressure. In Sim-PIP mode WellSim disables SRP unit for certain time when pump intake pressure reaches control setpoint. When pump intake pressure is low, pump fillage will diminish causing SRP unit to operate inefficiently. Simultaneously with control by pump intake pressure, WellSim controls SRP unit by emergency setpoints.

- **Automatic control of SRP unit by timer (On/Off Timer)**
  
  When operating in timer mode, WellSim starts and stops SRP unit motor with a strictly defined intervals. In this mode SRP unit operates and idles within time intervals determined by user. Simultaneously with control by timer, WellSim controls SRP unit by emergency setpoints.

- **Automatic control of SRP unit according to schedule**
  
  Schedule mode allows to customize the schedule of shutdowns and startups of SRP unit. Simultaneously with control by schedule, WellSim controls SRP unit by emergency setpoints.

- **“Host” mode**
  
  Host mode allows to manage SRP unit remotely by SCADA. This mode can be set independently from the others, and allows user to control SRP unit remotely as well as on-site.

- **Manual mode**
  
  Manual mode prohibits WellSim to interfere with the SRP unit functioning. In this mode WellSim continues to collect and store data about SRP unit operations, that data can be provided to user on-site or remotely by SCADA.

- **Emergency setpoints**
  
  Emergency setpoints mode is part of all other modes except manual mode. When emergency setpoint is reached, WellSim counts continuous violations and after predetermined number of violations is reached shuts down SRP unit, trying to restart it after predetermined delay, and if it still reaches emergency setpoints, controller shuts down motor and alerts dispatcher and repair crew about malfunction.
WellSim Rod Pump Controller Marathon B

Fig. 2 WellSim RPC 9651 dimensions in mm